

DOMAMID® H24 SSD01

General properties: Domamid®H24 SSD01 is a low viscous high quality polyamide 6 granulate featuring the quality characteristics specified in item 2. The products contains TiO₂. It is inherently stabilized against the harmful effects of UV radiation and heat. Domamid®H24 SSD01 is particularly suitable for the production of delustered textile mono- and multifilaments using conventional melt spinning processes at high process speed as well and guarantees excellent further processing properties. Certificates for all conformities, for example the food legislation of Domamid®H24 SSD01 with respect to the FDA requirements, 21 CFR 177-1500, EU Regulation 10/2011 and for other countries, will be provided on request. The granulate colour is white. The granulate chips are spherical in shape. Domamid®H24 SSD01 is hygroscopic and absorbs moisture from the environment. The processing characteristics of the product changes, if the moisture content increases.

| Parameter | Units | Specification value | Test method |
|-----------------------------|--------|---------------------|---|
| Quality identifying marks | | | |
| Relative solution viscosity | | 2.47 +/- 0.03 | domo 88-16 According to ISO 307 1% (w/v) PA-6 in 96% (w/w) H ₂ SO ₄ , 20 °C |
| Moisture | wt. % | 0.06 max. | domo 88-08 ISO 760, coulometric Karl Fischer Titration |
| Extractables | ma % | 0.6 max. | domo 88-11 Sum parameter, water extract |
| Amino end groups | meq/kg | 43 +/- 2 | domo 88-09 acid base titration |
| Titanium dioxide content | wt. % | 0.30 +/- 0,03 | domo 88-20 |

| Parameter | Units | Value | |
|---------------------|-------|--------------|--|
| Physical properties | | | |
| Density | g/cm³ | 1.14 | |
| Melting point | °C | 220 to 225 | |
| Bulk density | g/cm³ | 0.65 to 0.70 | |
| Weight of 100 chips | 8 | 1.15 to 1.45 | |

Form of delivery

The product is delivered in silo cars, octabins or big bags under the exclusion of moisture.

Product handling

The EU material safety data sheet is binding upon handling the product. **Storage:** Keep the product cool and dry. Keep all bag or octabin packaging closed until use and close them moisture-tightly immediately after use. Avoid direct sunlight. If the specified conditions are met, we guarantee a maximum storage life of 6 months from the date of the invoice.

Inspection certificate

An inspection certificate in accordance with EN 10204 type 3.1 will be enclosed in the delivery, containing the following parameters:

· Relative solution viscosity · Moisture · Extract · Amino end groups

Disclaimer: This specification is valid for product deliveries at time of risk transfer to the recipient for all orders which refer to this specification. All information supplied by or on behalf of DOMO is believed to be accurate and reliable at the present time; it may be revised according to new information. DOMO assumes no liability and makes no warranties of any kind, expressed or implied, for merchantability or fitness for use for a particular purpose. The user assumes all responsibility for use of the information provided and should verify quality and other properties or any consequence from the use of all such information. Please read the Material Safety Data Sheet "MSDS" before using a DOMO product.